PROPORTIONAL PRESSURE REGULATOR ON PCB, ACCURATE TO 0.2%

Description	Proportional pressure regulator with closed loop control technology for better control of pressurised gases. The instrument can be built as single closed loop or dual closed loop control valve.							
Media	dry, lubricated or unlubricated and 5 µm filtered compressed air or non-corrosive gases							
Fail freeze	constant outlet pressure at voltage drop							
Second loop	010 V, impedance 4.7 kΩ,	ratio of internal to external relationship is 10% to 90%						
Supply voltage	1524 V DC, residual ripple < 10%, with reverse voltage protection							
Impedance	$0 \dots 10 \text{ V} / 4.7 \text{ k}\Omega, 4 \dots 20 \text{ mA} / 100 \Omega,$ jumper selectable command							
Monitor signal	010 V at max. 10 mA							
Electrical connection	terminal strip for 2.5 mm ²							
Power consumption	3.6 W regulating, 0.5 W non-regulating	Air consumption	without constant bleed					
Linearity / Hysteresis	< 0.15% FS	Repeatability	< 0.02 FS					
Temperature influence	< 1% FS at 0 °C to 50 °C / 32 °F to 122 °F	Adjustment	zero point and span					
Temperature range	0 °C to 70 °C / 32 °F to 158 °F	Mounting position	any, vibration-resistant					
Material	Ports: brass	Elastomer:	FKM					
	Transducer: aluminium and silicon	Valves:	nickel-plated brass					

ſ	Dimensions		Flow	Supply	upply Accuracy Connection		Pressure	Order		
	Α	в	С	rate	pressure		thread	range	number	E *
ſ	nm	mm	mm	l/min*1	max. mbar/bar	%	G	mbar/bar		

Pro	porti	onal p	ress.	regulate	or	0-10 V input and fail freeze, single	monitor signal	l, supply voltage ail	e 24 V DO	[,] PM
56	78	54	35	10 m 20 m 200 m 1000 m	ıbar ıbar	0.2	G1⁄8			PM1DE-A5 PM1DE-B1 PM1DE-C1 PM1DE-C6
56	78	54	35	3 9 9	bar bar bar bar bar	0.2	G ¹ /8	0 1 0 2 0 4 0 6 0 10	bar bar bar bar bar	PM1DE-01 PM1DE-02 PM1DE-04 PM1DE-06 PM1DE-10
56	78	54	35	-	bar bar	0.2	G1⁄8	01 -1 +1	bar bar	PM1DE-V0 PM1DE-V1

Special options, add the appropriate letter

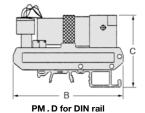
double loop 4-20 mA flow 100 l/min panel mounting mounting for manifolds second loop feedback 0 ...10 V supply signal, jumper selectable command increased flow rate on plane level connections downwards

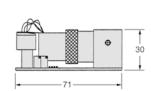
PM**2** . . - . . PM... PM . . . - . . **HF** PM.**P**.-.. PM . M. - . .

Accessories, enclosed

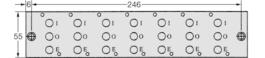
manifold block

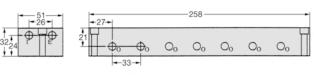
for 2 to 7 valves number of valves added to order number SBM-.





PM . P for panel mounting

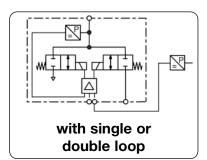




manifold block for 2 to 7 valves

*1 at 7 bar supply pressure and open outlet, at regulated flow rate of 3 l/min *2 higher supply pressures on request

For further details about double loop see PQ2





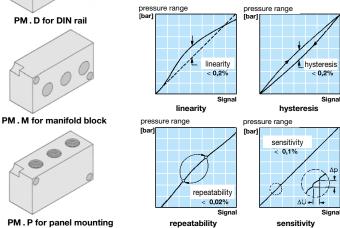
PM.D DIN rail mounting



PM . P panel mounting



PM.M mounting on manifold block



PM . P for panel mounting

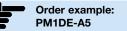
PDF

CAD

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Product group



Proport.

pressure

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